

PRODUCT DATA SHEET

CHOICE BRANDS ADHESIVES, 666 REDNA TERRACE #500, CINCINNATI, OH 45215 513-772-1234

Product Number: 781Y Golden Glue Premium

Description: Premium Wood Glue

A general purpose wood adhesive for assembly of a variety of woods including hardwoods such as oaks and maples.

Benefits:

Strong bonds on hardwood Fast setting
Environmentally friendly No harmful vapors

Freeze/thaw stable (3 cycles)

OTC and SCAQMD compliant

Economical alternative to other types of adhesives

Typical Physical Properties:

Solids: 45% +/- 3% Open Time: Approx. 5 minutes
Viscosity: 5500 cps Closed Time: Approx. .10 minutes

Press Time: Approx. 30 - 45 minutes @ 40psi

Color: Yellow VOC: 3.84 g/l (EPA Method 24)

Shelf Life: One year in unopened container

Coverage: 240 sq ft/gal Chalk Temperature 50° F

Coverage Rate: 6 – 9 wet mils **Packaging:** 1, 5 and 55 gal, 275 gal tote

Application:

Can be applied by squeeze bottle, hand roller or glue spreader.

Cold Pressing:

- 1. Substrates to be bonded should be clean and free from moisture, dirt, oil and other contaminants.
- 2. Adhesive film thickness should be set to a depth of 6 to 8 wet mils. With this application, the adhesive may be applied to one substrate.
- 3. Index the HPL or wood veneer to the particleboard or plywood core as the substrates exits the roll coater.
- 4. At this point, the panel can be cold pressed for 30 45 minutes.

NOTE: Product may not be compatible with fire retardant board.

Handling & Storage:

Thinning is not recommended or required. However, should the adhesive become too thick, use water to thin.

Use water for cleanup.

Keep adhesive container closed tightly when not in use. Store closed, lined containers where temperature will not be less than 50°F (10°C) and should not exceed 90°F (32°C).

Product should not be stored in direct sunlight

Consult the Material Safety Data Sheet prior to use.

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